



# VUTEk M3h

VUTEk M3h is a hybrid production printer using UV ink.

This document provides information on how to drive the printer from Fiery XF.

Installation requirement:

- FAST Processing Option, e.g. Fiery proServer Premium
- Fiery XF 8.0.4
- Fiery Command WorkStation 7.1

## Supported printers

The following drivers exist:

Printer model	License
VUTEk M3h [FAST DRIVE]	Printer Option EFI FAST Drive Option

## Setting up the printer in Fiery XF

Set up the export path in Server Manager to generate a \*.prn file which you can load into the VUTEk M3h Printer software.

NEW PRINTER

Connection type  
File output

Export path  
C:\ProgramData\EFI\EFI XF\Server\Export\VUTEk\_M3h\_FastDrive Choose...

Naming  
%order\_%job\_%jobid\_%t\_%p\_%date ⓘ  
Example: 001\_FileName\_1\_T1\_P1\_20240926164302

< Back Finish Cancel

## Settings

Output Settings

Resolution: 363 x 600      Color mode: CMYK

Print mode: Default      Dot size: Fixed

Print direction:      Screening: Fixed

Halftoning: Stochastic Screening (SE2)      Smoothing level:      dotLutGen6\_1\_MP\_2bpp

Optional calibration steps

Include 'Gray Balance' step for neutral grays even without color management

Include 'Quality Control' step for gamut comparisons or re-calibration

dotLutGen6\_2\_MP\_2bpp

dotLutGen6\_3\_MP\_2bpp

dotLutGen6\_4\_MP\_2bpp

dotLutGen6\_5\_MP\_2bpp

dotLutGen6\_6\_MP\_2bpp

dotLutGen6\_7\_MP\_2bpp

dotLutGen6\_8\_MP\_2bpp

## Resolutions

363\*600, 363\*1200, 363\*1800, 363\*2400

The exact horizontal resolution is 362.857 dpi.

## Dot sizes

Dot Size	Drops	Description
Fixed	N.A.	1bpp Data
Grayscale	S,M,L	2bpp generic
dotLutGen6_1_MP_2bpp	S,M,L	More small drops than Grayscale
dotLutGen6_2_MP_2bpp	S,M,L	More small drops
dotLutGen6_3_MP_2bpp	S,M,L	More small drops
dotLutGen6_4_MP_2bpp	S,M,L	More small and medium drops
dotLutGen6_5_MP_2bpp	S,M,L	More small and medium drops
dotLutGen6_6_MP_2bpp	S,M,L	Few small, more medium drops
dotLutGen6_7_MP_2bpp	S,M,L	Only medium and large drops
dotLutGen6_8_MP_2bpp	S,M,L	Only large drops

## Color Modes

The driver offers CMYK, CMYKcm and CMYKcmk. Advanced Linearization is used.

## White Ink and Clear Ink

**Print mode** lets you select how the spot color is generated. The default takes it from a separation of a separated job. You can also generate the spot color by a choice of algorithms.

**White/Clear ink coverage** sets the amount or factor of the color (depending on **Print mode** setting).

**Spread and choke** increases or decreases the image.

### Spot color settings of a separated job:

Spot color library  
BountyWhitelnk.cxf

Spot color priority  
CMYK → L\*a\*b\* → Internal → Source ...

Spot color handling  
Automatic (default)

Available spot colors on this job

	Name	Source	Map to
<input checked="" type="checkbox"/>	Cyan	CMYK	100 0 0 0
<input checked="" type="checkbox"/>	Magenta	CMYK	0 100 0 0
<input checked="" type="checkbox"/>	Yellow	CMYK	0 0 100 0
<input checked="" type="checkbox"/>	Black	CMYK	0 0 0 100
<input checked="" type="checkbox"/>	Wei;	PRINTER	WHITE_INK
<input checked="" type="checkbox"/>	PANTONE 478	PANTONE	PANTONE 478 C
<input checked="" type="checkbox"/>	PANTONE 465	PANTONE	PANTONE 465 C
<input checked="" type="checkbox"/>	PANTONE 334	PANTONE	PANTONE 334 C
<input type="checkbox"/>	PANTONE 293	InkJet	100 70 0 0

↑ ↓ Edit In Color Editor...

In this Job Editor example, the job contains a separation “Weiß” (German for White) which is assigned directly to the printer-specific spot color “WHITE\_INK”, bypassing color management. Together with the Print mode setting “Spot color WHITE\_INK”, the separation “Weiß” is printed with the white ink of the printer.

Another case of bypassing color management for a certain separation is the Source “InkJet”. If you want to print a “Barcode” separation with printer black only, Source “InkJet”, Map to “0 0 0 100” is what you need.

With Color Editor you can manage such settings and store them in a Spot color library.